



**BUILDING FASTENERS**

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# INSTALLATION GUIDE POST FRAME FASTENERS

## TYPE OF FASTENER

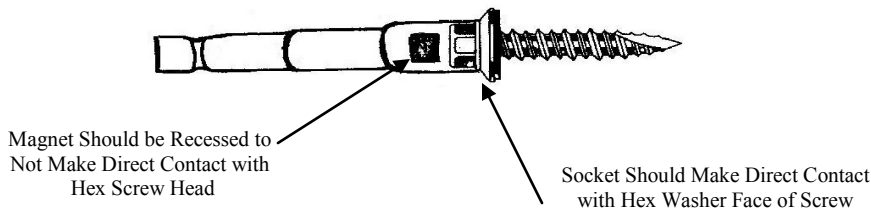
Dual Grip & Dual Grip SLT Post Frame Screws

## TOOL SELECTION

An electric/battery type screwgun with a variable speed of 0 - 2500 RPM incorporating a clutch or depth setting feature is the suggested tool. Impact type tools/guns are not recommended and will damage screw finish during installation.

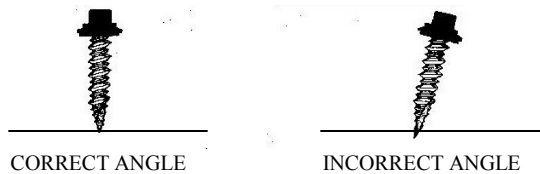
## DRIVER SELECTION

Use a good quality properly sized nut driver in the tool. Driver may be of the magnetic or non-magnetic type. If using the magnetic type make sure the magnet is recessed enough so the socket rests firmly on the washer face of the screw. The magnet can be recessed further by lightly hammering a punch on top of the magnet to drive it deeper into the socket. Keep the socket free of all debris especially metal fillings which will embed into the paint finish of the screw during installation. To remove debris use soft putty or butyl tape to pull out the debris from the inside of the driver. Store new or used sockets in a clean plastic bag or container to minimize dirt accumulating in the socket prior to use. Replace drivers regularly to insure a good fit and minimize damage caused by a worn driver.



## INSTALLATION TECHNIQUE

Fasteners should be driven at 90° angle to the sheet to insure the screw and washer seat properly to the metal sheet after installation. Washer should not be over or under driven.



The recommendations above are based on years of field observations and testing in our facility.